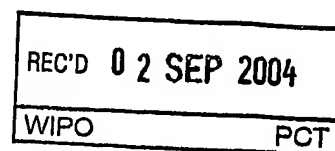




PCT/AU2004/001091



Patent Office  
Canberra

I, LEANNE MYNOTT, MANAGER EXAMINATION SUPPORT AND SALES hereby certify that annexed is a true copy of the Provisional specification in connection with Application No. 2003904456 for a patent by GERARD INDUSTRIES PTY LTD as filed on 20 August 2003.



WITNESS my hand this  
Twenty-fifth day of August 2004

A handwritten signature in dark ink, appearing to be "L. Mynott".

LEANNE MYNOTT  
MANAGER EXAMINATION SUPPORT  
AND SALES

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GERARD INDUSTRIES PTY LTD

AUSTRALIA  
PATENTS ACT 1990

PROVISIONAL SPECIFICATION FOR THE INVENTION ENTITLED:

"A COMPACT SMOKE ALARM"

This invention is described in the following statement:

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## FIELD OF THE INVENTION

The present invention relates to smoke alarm assemblies, and in particular to unitary, stand-alone smoke alarms incorporating both smoke detection means and alarm means. Such alarms are typically used for domestic applications.

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## BACKGROUND

Domestic smoke alarms typically operate using either of two alternative smoke detection means, these being photoelectric means and ionisation means. The two means detect smoke by completely different principles. However, in each case, the detection means requires a smoke chamber which occupies significant space within the smoke alarm.

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In the case of a photoelectric smoke alarm, the smoke detection chamber is typically defined by a body having a plurality of openings in the form of a labyrinth for allowing airflow therethrough while at the same time excluding ambient light.

15

A smoke alarm must be able to both detect smoke and trigger an audible output to the high sound pressure levels dictated in national and international standards. The standards require very high levels of sound pressure in an attempt to disturb people when sleeping. Some alarms have remote signalling for remote audible or visual indication of a smoke alarm in an alarm state.

20

Many smoke alarms use an acoustic horn made by a peizo disc coupled to a frequency matching resonance cavity, that is either connected to an electrical circuit by flying leads or spring/electrical contacts. Acoustic horns are typically made in all sorts of shapes but usually follow the principles of the Helmholtz formula for the resonant cavity coupling. This cavity is a resonant frequency matching the frequency of the peizo disc so that maximum sound output can be achieved.

25

The first smoke alarms appearing in the marketplace were very large in size. This was due to the technology of the smoke detection unit and its alarm size. Many improvements have been made to allow smoke to enter the chamber more easily and

30

to reduce the size of the alarm.

Smoke alarms are compulsory in new homes in many countries due to the benefits they offer. Feedback from the market indicates that smoke alarms need to be made  
5 smaller and less obtrusive especially for the domestic market.

Significant reduction in size has been achieved to date by reducing the size of the various components required within a smoke alarm and by packaging them more effectively. There are however practical limits as to the size of particular large  
10 components such as the detection chamber and the acoustic horn. Both of these elements are required to define significant volumes of air to operate effectively.

It is an object of the present invention to provide a smoke alarm of compact size.

15 It is a further object of the present invention to provide a smoke alarm with fewer parts for ease of manufacture and reduced cost.

### SUMMARY OF THE INVENTION

According to the invention, there is provided a compact smoke alarm assembly  
20 comprising:

a smoke detection chamber defined by a body having a plurality of openings for allowing airflow therethrough, the body having a sound inlet aperture;

a smoke detector mounted within the chamber;

an electrical circuit operatively connected to the smoke detector, the circuit  
25 providing an electrical signal when the smoke detector detects smoke in the chamber; and

a sound generating device mounted external to the chamber adjacent to the sound inlet aperture, the sound generating device operable in response to the electrical signal;

30 wherein the smoke detection chamber is sized to cause resonance at the operating frequency of the sound generating device.

Preferably the body is dimensioned such that the volume of the chamber is substantially in accordance to the Helmholtz formula at the operating frequency of the sound generating device providing an efficient acoustic coupling.

- 5 Preferably the sound generating device is a piezoelectric disc.

A specific embodiment of the invention will now be described in some further detail with reference to and as illustrated in the accompanying figures. This embodiment is illustrative, and is not meant to be restrictive of the scope of the invention.

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#### DETAILED DESCRIPTION OF PREFERRED EMBODIMENT OF THE INVENTION

A preferred embodiment of the invention is illustrated in the accompanying representations in which:

15

Fig. 1 shows an exploded perspective view of a smoke detector in accordance with a first embodiment of the invention.

Fig. 2 shows a plan view of the smoke detector of Fig. 1 with its top removed.

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Fig. 3 shows a cross sectional view of the detector of Fig. 1.

Referring to Figs. 1, 2 and 3, a smoke alarm comprising a body 22, a light emitter 32, smoke detector 30 and a peizo disc 40 is shown. The body 22 defines a smoke  
25 detection chamber 20. An electrical circuit (not shown) is operatively connected to the smoke detector 30 to provide an electrical signal to the peizo disc 40 when the smoke detector 30 detects smoke in the chamber 20. (The smoke detector is actually detecting light levels as reflected off the smoke particles, but will be referred to as a smoke detector in this text.)

30

The peizo disc 40 is mounted external to the chamber adjacent to a sound inlet aperture 25 as is shown in figs 1 and 3. Importantly the smoke detection chamber is

sized to cause resonance at the operating frequency of the peizo disc. This enables the chamber to function as an amplifying horn producing a loud sound output.

5 The smoke alarm 10 is of reduced size since the horn and the smoke detection space are formed by one body 22 to form a single chamber 20 with two functions. By doing this the overall size of the smoke alarm can be considerably reduced and makes possible smoke alarms having a diameter of up to 50% less than the diameter of typical current models being sold on the Australian market.

10 An important feature of the smoke detector 10 is that the peizo disc is fitted outside of the chamber. This arrangement is simple and has minimal effects on the height of the chamber. Mounting of the peizo disc 40 is straightforward as the connections are outside of the chamber 20. Referring to figs 1 and 3, the peizo disc 40 is supported by a peizo mount 27 terminating in a raised ring 28. The ring 28 is sized to hold the  
15 peizo disc at its vibrational node. By keeping the peizo disc 40 outside the chamber 20 any problems of light reflectance by the peizo disc 40 are removed.

As the smoke chamber 20 itself is designed to the Helmholtz formula it becomes a tuned resonance cavity and the sound output is very good. The sound made by the  
20 peizo disc 40 travels out of the chamber 20 by the airflow openings 29 used to allow the smoke to enter the chamber. The disc 40 itself emanates additional sound outside of the chamber. The peizo disc 40 can also be directed to vents to maximise the sound transmitted outside of the smoke alarm 10.

25 Typical peizo discs that give the required sound output at a frequency of about 3kHz are about 35mm in diameter. When fitting the disc 40 to the outside of the chamber 20 the chamber itself can be made small with the disc 40 being larger than the chamber 20. Again this allows the smoke alarm 10 to be smaller as the disc 40 can be placed either at the top 23 or base 24 of the chamber 20 in a way that minimises the  
30 dimension of the protrusion into the room.

Figs. 1 to 3 show a particular photo-chamber design. With this particular design, the photo-chamber 20 is defined by a top in the form of an upper wall 23, a base in the form of a lower wall 24 and a plurality of spaced apart labyrinth members 26 arranged in a loop. The labyrinth member 26 is an arrangement of the body 22,  
5 designed to avoid ambient light reaching the detector 30 under normal (non smoke) conditions. The shield 34 is placed to prevent direct light entering the detector from the light emitter. This does not restrict the invention to this type of smoke detection device as the invention can be applied to both photoelectric and ionisation smoke type alarms.

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With the smoke detector of this particular embodiment of the invention, the photo-chamber 20 has a labyrinth shape similar to a letter K. The "K" shape is orientated to offer a very large entry catchment area to maximise the area for smoke to enter the labyrinth. The restricted area or overlap is kept to a minimum, again allowing smoke  
15 to enter freely but the overlap prevents the outside ambient light sources from entering the photo-chamber 20. This has been achieved by having a sharp edge. The sharp edge minimises the land length of the most restricted area.

The volume of the airspace within the chamber 20 has been based on the Helmholtz  
20 formula for resonant cavities. Many different shaped openings and labyrinths can be used to achieve the desired result. It is not essential to use a K shaped labyrinth.

The peizo disc 40 can be held to the chamber 20 by electrical contact springs or glued to the chamber 20 with any other fixing means, with flying leads providing the  
25 electrical contacts.

The dimension of the chamber 20 is determined by the frequency of the peizo disc 40 and the tuned volume within the chamber 20. With the embodiment of the invention illustrated in Figs. 1 to 3, the alarm frequency is at about 3kHz. Other alarm  
30 frequencies may be used.

A chamber 20 has been produced with normal manufacturing processes and has been tested for sound pressure as stipulated in AS3786 1993 (85 dbA, at 3 meters) and has met these requirements.

- 5 The body 22 defining the chamber 20 can be constructed from plastic, metal or any other suitable materials.

- 10 While the present invention has been described in terms of a preferred embodiment in order to facilitate better understanding of the invention, it should be appreciated that various modifications can be made without departing from the principles of the invention. Therefore, the invention should be understood to include all such modifications within its scope. The same principles of operation can equally be applied to ionisation type chambers.

- 15 Dated this 20<sup>th</sup> day of August, 2003.

Gerard Industries Pty Ltd  
By its Patent Attorneys  
MADDERN

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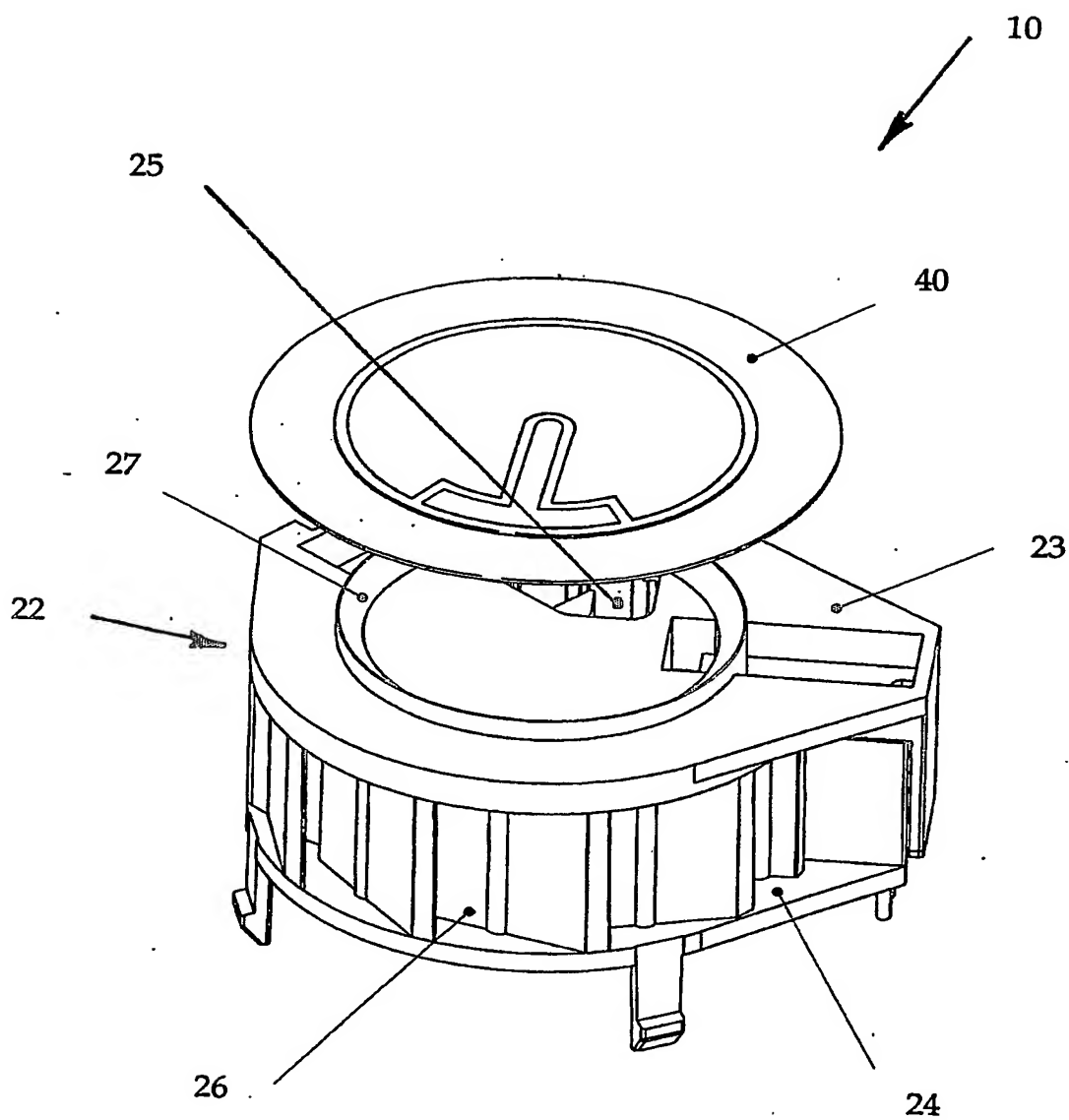


FIG. 1

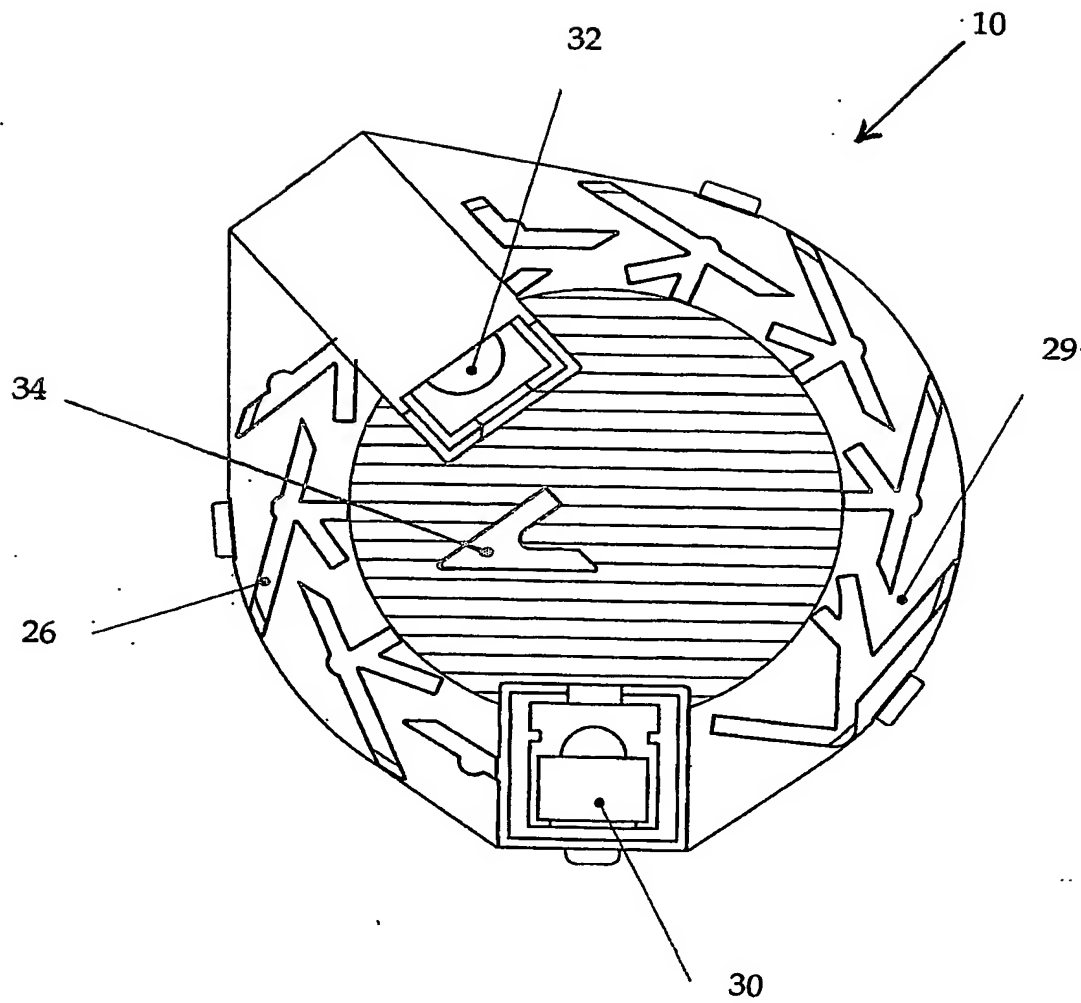


FIG. 2

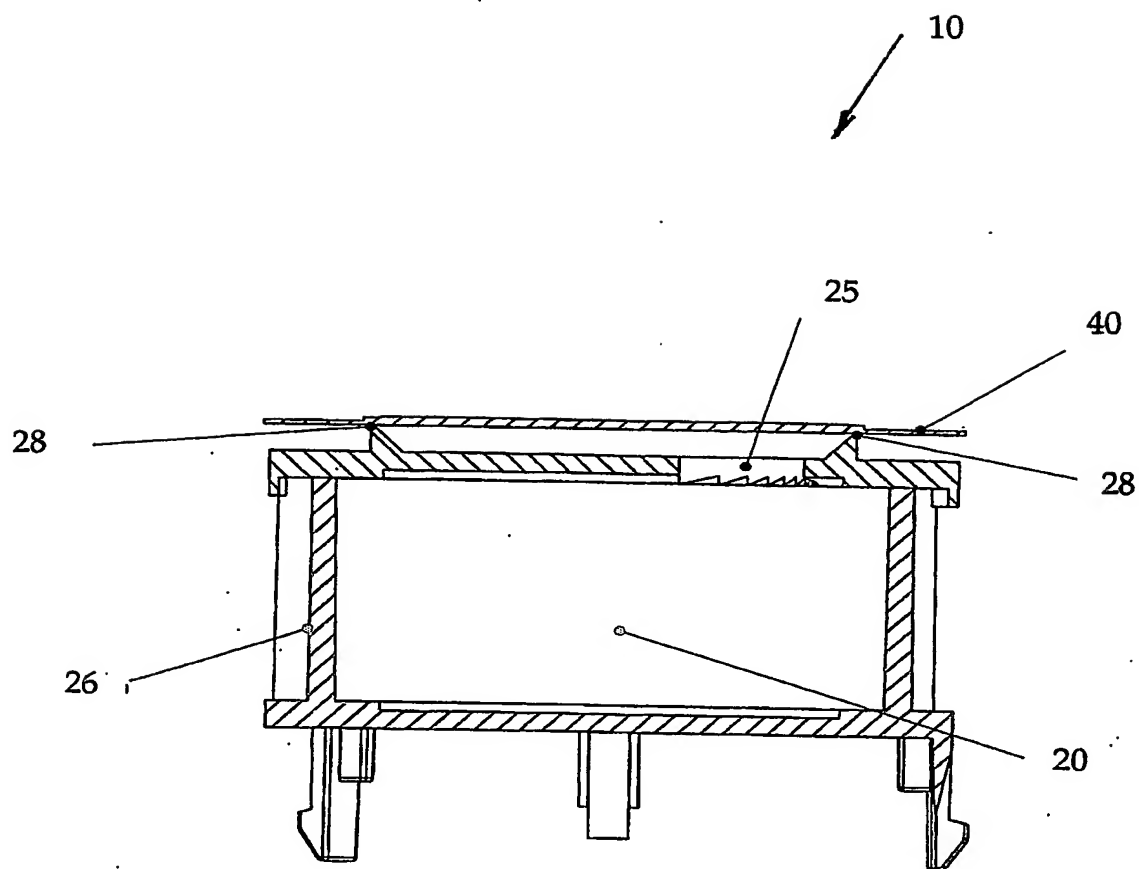


FIG. 3

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